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h. galvanized dorrugated sheets

corrugated rodfing

corrugated sheet iron sheds

transportation barrels

carbide drums

shaking chutes drawn wires and nails up to six inches thickness

(sic)

3. Plant Area: No details available.

Plant Area Installations

- blast furnace plant
- iron and metal foundry b.
- open-hearth plant C,
- rolling mill
 - bar-rolling mill
 - plate-rolling mill
 - sheet-rolling mill
 - tube-rolling mill (patent rolling mill, Wittener rolling mill, reciprocating rolling mill and gas pipe plant.)
- hot-galvanizing plant (tube and plate galvanizing shops)
 - electrolytic galvanizing plant
- f. workshops:

forge lathe shop repair shop locksmith's shap automobile repair shop carpentry wood-pattern shop wire and nail factory

5. Installations Within Plant Buildings

- blast furnace plant: 3 blast furnaces. The following blast furnaces were in operation on 15 April 1948:
 - 1 blast furnace with an annual capacity of 34,000 tons 1 blast furnace with an annual capacity of 72,000 tons
 - 3 blast engines
 - 1 horizontal and 2 upright twin engines
 - 9 hot-blast stoves
 - 18 steam boilers totaling 17, 750 square feet heating surface
 - 1 sintering plant
 - 1 slag-crushing plant
 - 1 bunker for mixing and bedding materials
 - 1 ore bunker

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b Iron and metal foundry (for the supply of the plant)
    3 cupols furnaces
   6 reverboratory furnaces
   3 annealing furnaces
4 crucible furnaces
   1 mixing drum
   1 movably asighing machine
   3 medium-size transportation cranes
c Open-hearth plant:
   2 basic open-hearth furnaces of 13 ton volumetric capacity/
1 basic open-hearth furnace of 35 ton volumetric capacity
   1 busic open-hearth furnace of 50 ton volumetric capacity
   All furnaces have modern equipment generators
   foundry shop with two cranes
   hydraulic briquetting press
    charging machine
    delomite reasting and grinding plant
    2 dolomite-calcining kilns
    1 dolomite mill with two pan grinders
d Rolling mill department:
    (1) bar-rolling mill
          2 breaking-down mill trains
          2 sheet-rolling trains with steam driven maclines
            of 1,880 HP
         2 welding furnaces
3 roller type heating furnaces
13 boilers totaling 10,650 square feet heating surface
    (2) Plate-rolling mill
          2 three-high-mill stands
          1 three-high mill stand for rolls of 2,250 mm cir-
                                                            cumference
          1 three-high mill stand for rolls of 2,750 mm
          gas furnaces for heating slab ingots and annealing
           l twin tandem reversible steam engine
          transportation cars
          cranes
          shears
     (%) Sheet-rolling mill
           3 cold-rolling mill stands
           1 cold-rolling mill stand with 1,400 mm roll circum-
                                                               ference
          2 cold-rolling mill stands with 1,200 mm roll in 1 hot-rolling mill stand with 1,200 mm roll in 1 horizontal tandem steam engine of 550 MP 8 gas asmealing furnaces (including 5 patent Gregor
                                                                  types
          12 steam boilers totaling 14,700 square feet heating
                                                              surface
     (4) Tube-rolling mill department
                 patent tube-rolling mill
                 I patent-tube rolling train (electric operation)
                                                                          25X1
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CENTRAL INTELLIGENCE AGENCY

3 patent welding furnaces tube-finishing installation with machines, pumps, presses and 1 thes for tooling and testing the tubes

(b) /ittemer rolling mill for seamless tubes

? roughing stands
? finishing stands
1 hydraulic press for piercing the injots
preheating and reheating furnaces
? circular saws on carriages
3 tube-straightening machines
1 reducing rolling mill
2 hot-drawing benches
5 steam boilers with 6,800 square feet heating

(c) Reciprocating rolling mill

with inclined rolls and electromotor drive 1 piercing press cutting-off benches roll lathe pressure pump installation annealing shop cold-drawing shop

(d) Gas pipe plant

surface

2 gas pipe rolling trains
2 gas pipe welding furnaces
mill for rolling shapes
straightening machine
cooling pit

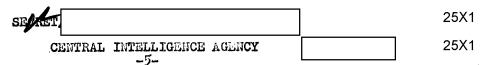
factory for fittings, sleeves, flanges, collars

- e. Galvanizing Plant
 - (1) hot-galvanizing shop
 - (a) tube-galvanizing shop mechanical tube-galvanizing apparatus and molding rapping device 2 galvanizing boilers
 - (b) plate-galvanizing shop
 2 galvanizing machines for light sheets and
 iron hoop
 galvanizing boxes
 pickling installation
 drying boxes
 - (2) Electrolytic galvanizing shop

1 heavy corrugated-sheet press
1 light " " "
2 straightening machines for corrugated sheets
 leading machines for corrugated sheets
 (Mellblechplombiermaschinen)
 metal-working machines
 punches

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crkshops:

- 1 forge
- l lathe shop
- 2 repair shops 3 locksmith's shops
- l automobile repair shop
- 1 locomotive repair shop (for plant-owned locomotives)
- 1 carpentry
- l pattern-making shop l wire and Mil factory

Work Force:

1,960 employees (1 January 1948)

Raw Material Supply

Cres:

Few are shipments come from Polish mines. Swedish magnetic iron ores from KI AUKA and GELLIVANE are mostly smelted in addition to iron slags, reasted pyrites, etc.

Coal:

Coal shipments come from the Dubensko Nine in CZERFIGNEA and from the Laura Mine in SIEMIAHOWICE.

Coke:

Coke shipments come from the Roenigshuette Coking Plant.

8. Supolying Plants:

Hachine parts are supplied by the Eintrachthuette Ironworks Constructions are supplied by the Werkstaetten-Verwaltung der Ecenijshuette in KOLHIGSHUETTE

Special steels are supplied by the friedenshuette Ironworks in FRIEDENSHUETTE

Steels by the Koenigshuette Ironworks in ROESIGGHUETTE.

Hanagers and Leading Officials:

General manager:

WUSERICA

Personnel manager:

COJCINKO SKI

Leading officials:

PYTEL, GEEGORCZYK, ADALICZYK

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Comment: In addition to this production, the production of medium-size (similar in form to the Soviet T-34 tank), as well as of carbines and pistols.

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